

Work Order ID 72388

Monday, July 25, 2011 9:18:21 AM



Page 1

Item ID: D4379-1

Accept



Setup Start



Revision ID:

Item Name: Wearplate Cup

Stop



Start Date: 7/25/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 8/25/2011 Req'd Qty: 100.00



Customer:

Reference:

Approvals:

Process Plan:

M

Date: *11-07-25*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4379

A

0.00

100



Doosan

Doosan Lathe

Memo

turn as per Dwg and folio FB057

Dwg Rev:

FOLIO REV: *N/A*

0.00

Debur

0.00

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

110



QC

Quality Control

101 ~~*85*~~ *84* *φ*

101 ~~*85*~~ *84* *φ*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

SL 11-10-12

Memo

0.00

130



Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

Memo

0.00

MF
11-10-12

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/17
MF 11-10-12

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W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Monday, July 25, 2011 9:18:26 AM

Page 1

Work Order ID: 72388

Parent Item: D4379-1

Parent Item Name: Wearplate Cup




Start Date: 7/25/2011

Required Date: 8/25/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750  304 SS Roundbar .750		Purchased	No				f	50.2730		15.78947			

Location

Loc Qty

Loc Code

MAT028

25.826

116501

1.746

116623

24.08

MAT029

24.447

117481

24.447

Handwritten notes:
u/10/06
S. S. Rt
+ .8 Rt

Dart Aerospace Ltd

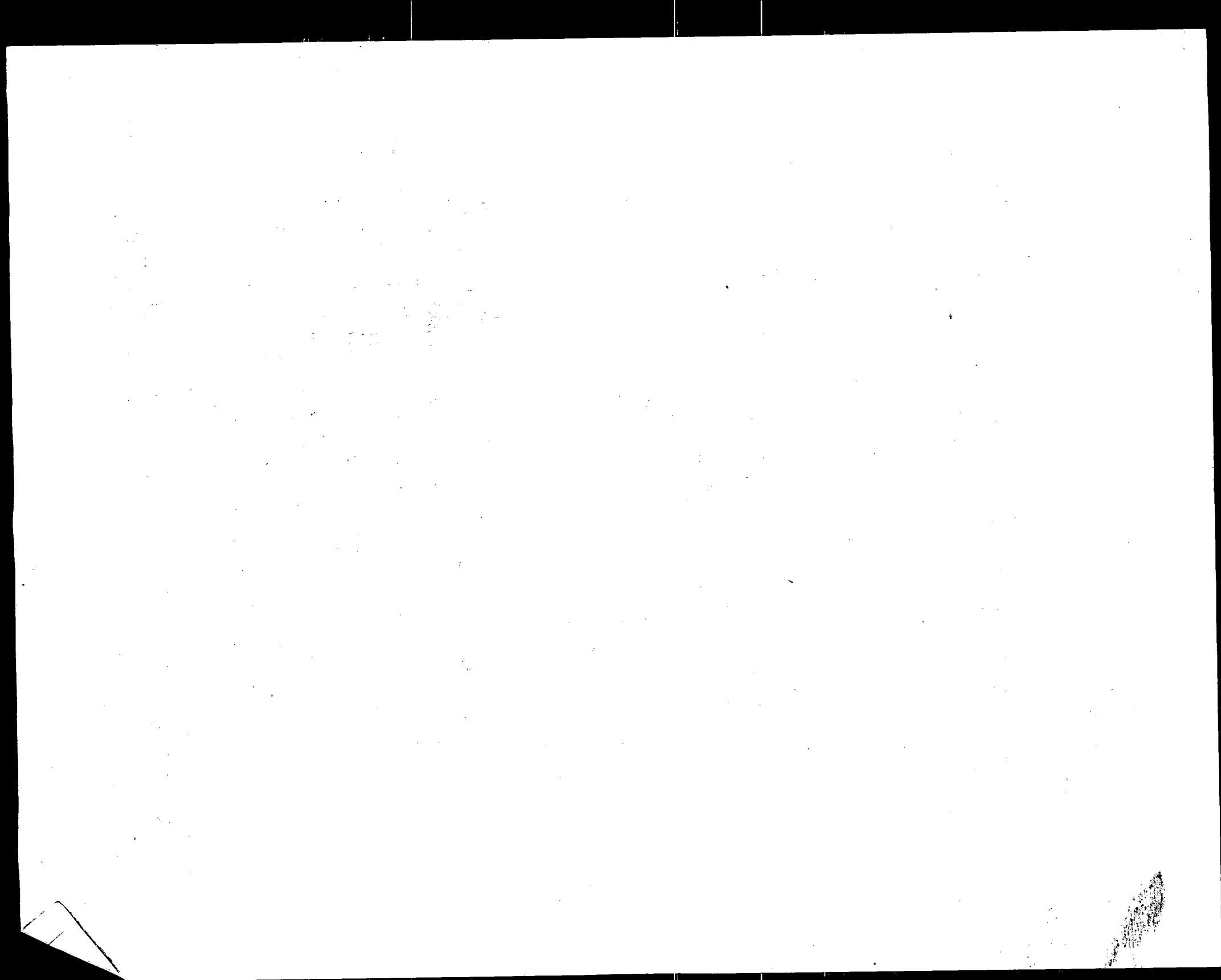
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

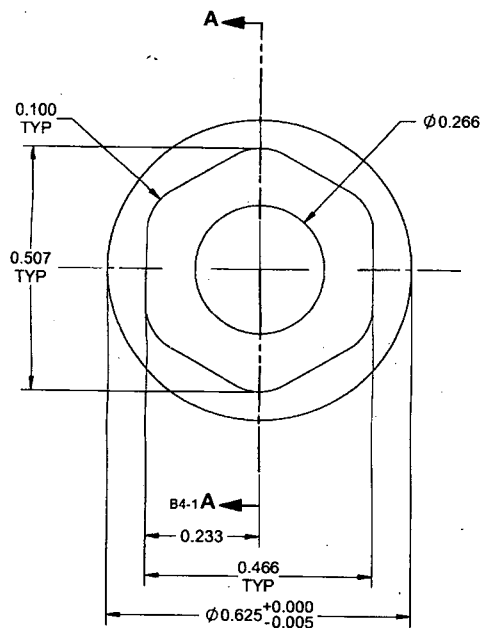
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

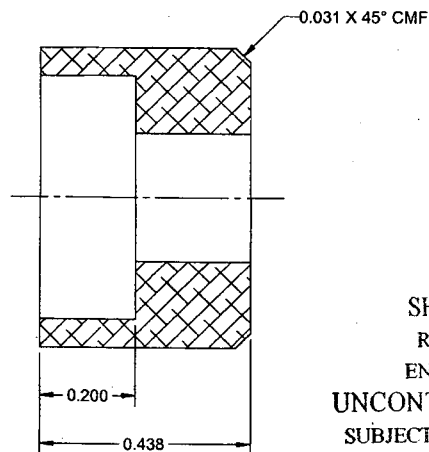
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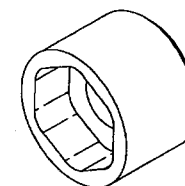
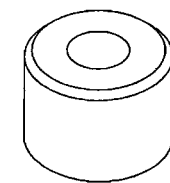


D4379-1 WEARPLATE CUP



SECTION A-A B7-1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 72385



- NOTES:**
1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

11-07-25

RELEASED
2011-04-21

A NEW ISSUE		AJS 11.03.22	
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4379	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE CUP	NTS
DATE	11.03.22	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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